

SETTING GUIDE CHART

FOR SHARPENING WOODTURNING CHISELS & GOUGES

TOOLS	TOOL SIZE	TOOL PROJECTION (PROTRUSION)	ANGLE SETTING	PIVOTING ARM SETTING	GRINDING ANGLE (Degrees)
ROUGHING Gouge	25 to 40 mm.	50mm.	0	11	30to35
BOWL Gouge Stand. & Ground back	13&16 mm.	60mm.	0	12.5	40
BOWL Gouge Fingernail Ground back.	13&16 mm.	60mm.	3	12.5	45
SPINDLE Gouge	8,10,16, mm.	60mm.	1	10	25to30
DETAIL Gouge	8,10,16, mm.	60mm.	3	8.5	25to30
SKEW Chisel	18to38m. X 6to8m.	60mm.	2 ½	10	25
SCRAPERS	ANY	40mm.	N/A	5	60
DRILL BITS	6 to 19 mm.	30mm.	N/A	12.5	60